

SPEED Chassis Mounted Splitter

Installation instructions



Scope of delivery

	Item number	Quantity	Designation
	15346	1	BMW M2 G87 splitter board
	15347	1	Lip BMW M2 G87
	15277	1	Splitter holder BMW M2 G87 L
	15278	1	Splitter holder BMW M2 G87 R
	14219	4	Blind rivet nuts galvanized steel M6
	15364	7	Countersunk screws M 6x25 mm
	15362	7	M6 rosette washer

Scope of delivery

	<i>Item number</i>	<i>Quantity</i>	<i>Designation</i>
	13302	6	Hexagon head sheet metal screws 5.5x13 mm DIN 7976
	13480	1	Hexagon head sheet metal screws 5.5x22 mm DIN 7976
	14052	7	Washers 1.25 mm 6.4 x 20
	13266	4	Pan head screws with collar ISO 7380-2 M6
	13261	2	Lock nut M10
	15422	2	Adhesive tape double-sided 10cm strip

The installation

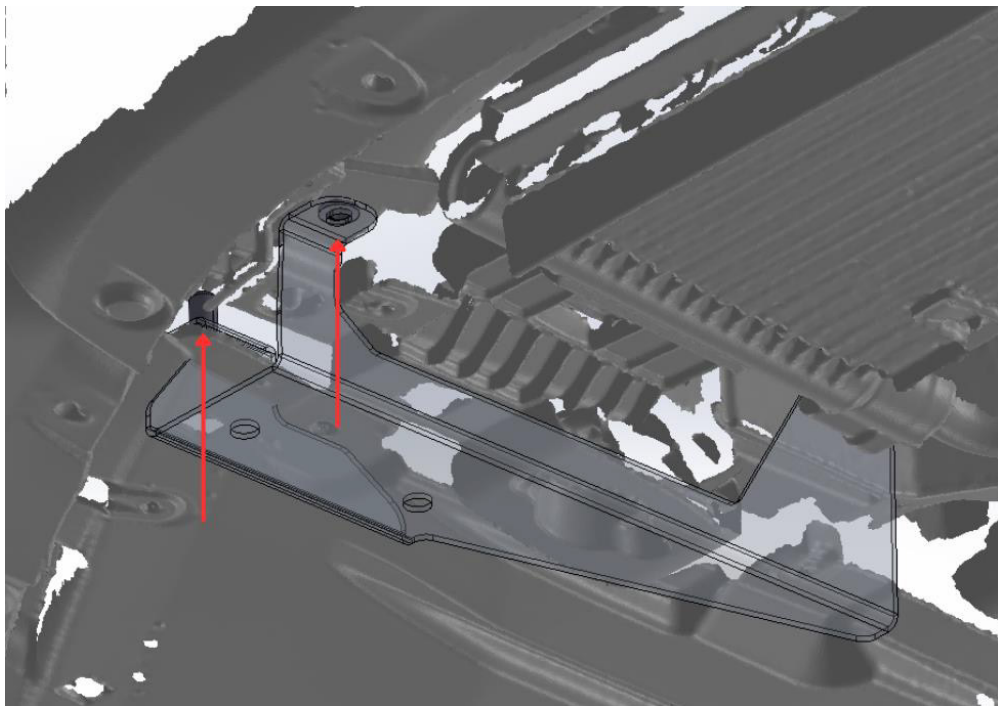
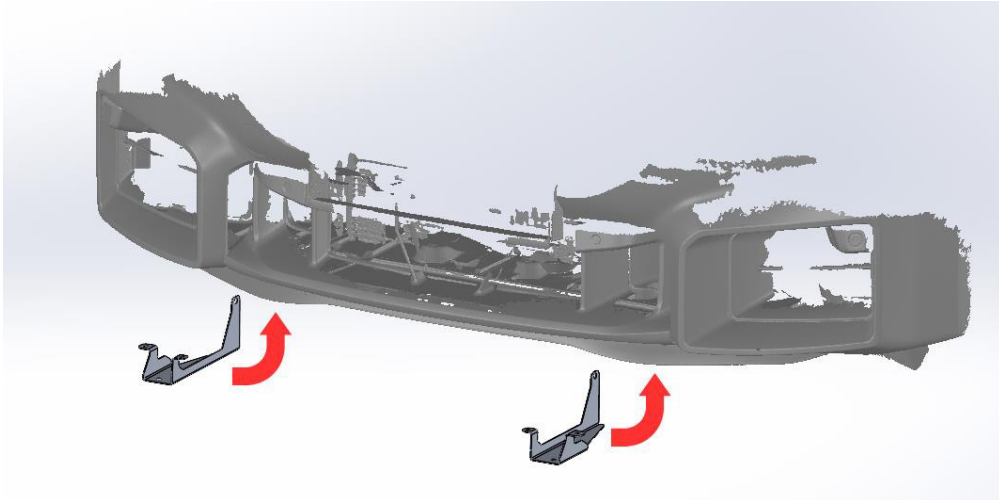
1.

Remove the underbody paneling

→ *important, the OEM screws are reused, so please keep them*

2.

hold the splitter holder in the position shown and mark the front holes on the carrier with a pencil



3. *Drill out the markings with a 9 mm drill bit*

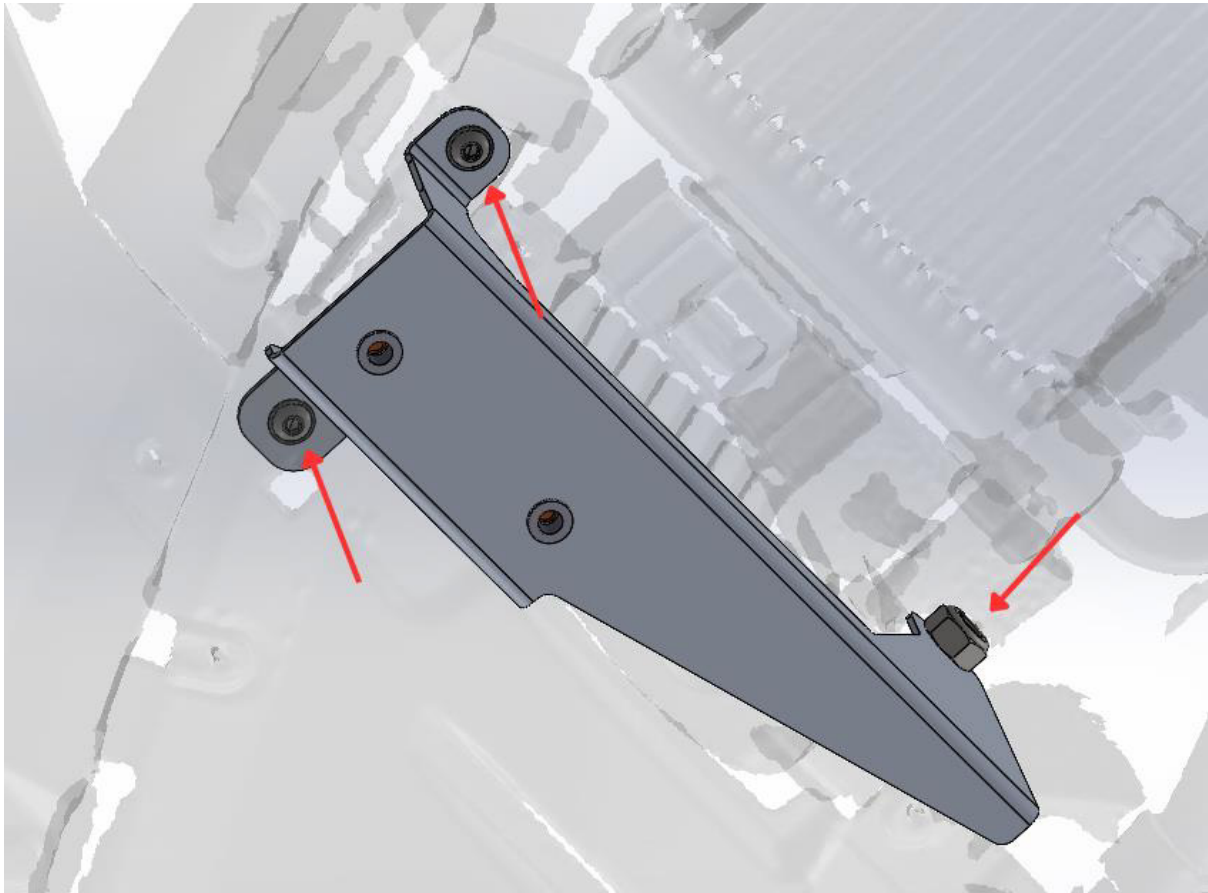
4. *insert the insert nuts into the holes and fasten with riveting pliers*

requires: 2x 14219

5. fasten the splitter holder at the position shown

requires : 2x 13266

1x 13261



6. repeat step 2-5 on the other side

requires: 2x 14219

2x 13266

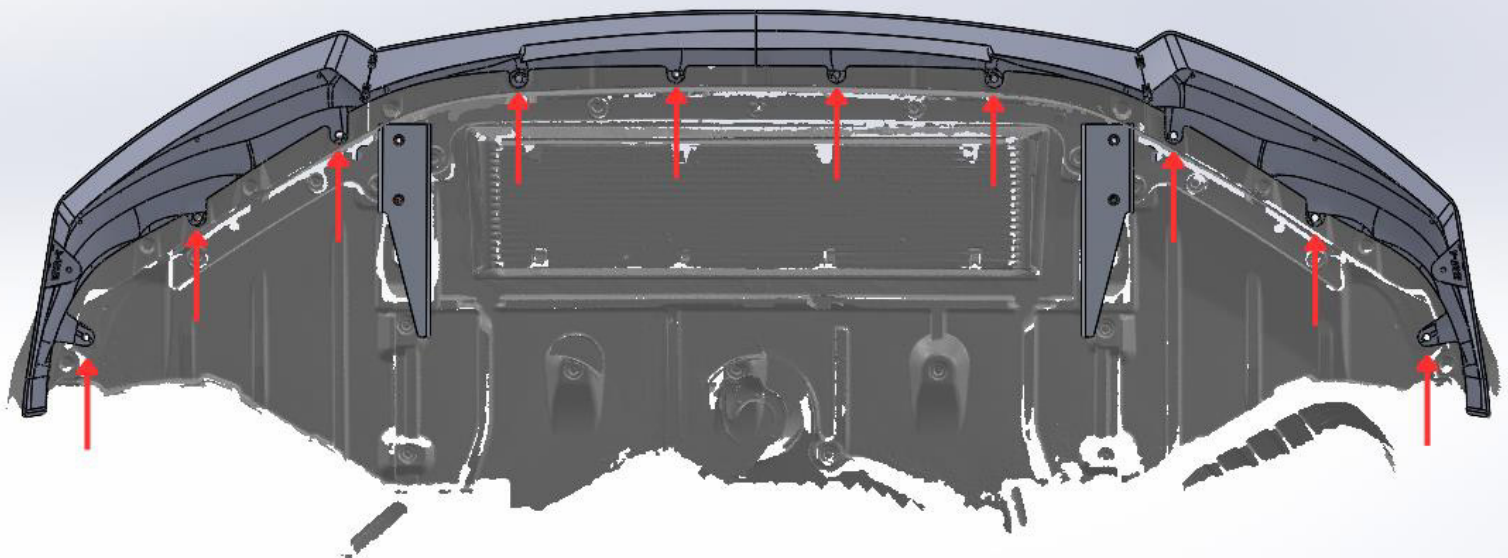
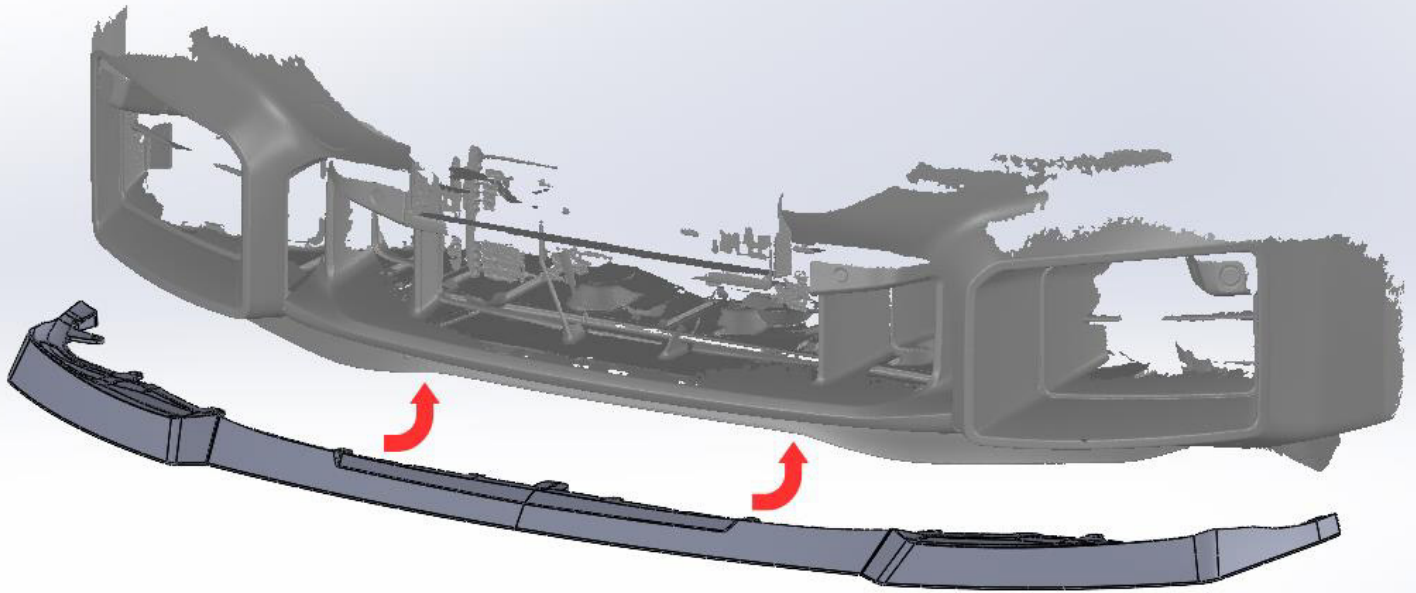
1x 13261

7. make cut-outs in the necessary places on the underbody protection and shorten the rubber lip

8. reinstall the underbody protection

9. put the carbon lip on the bumper and use the oem clips to attach it

requires : 1x 15347



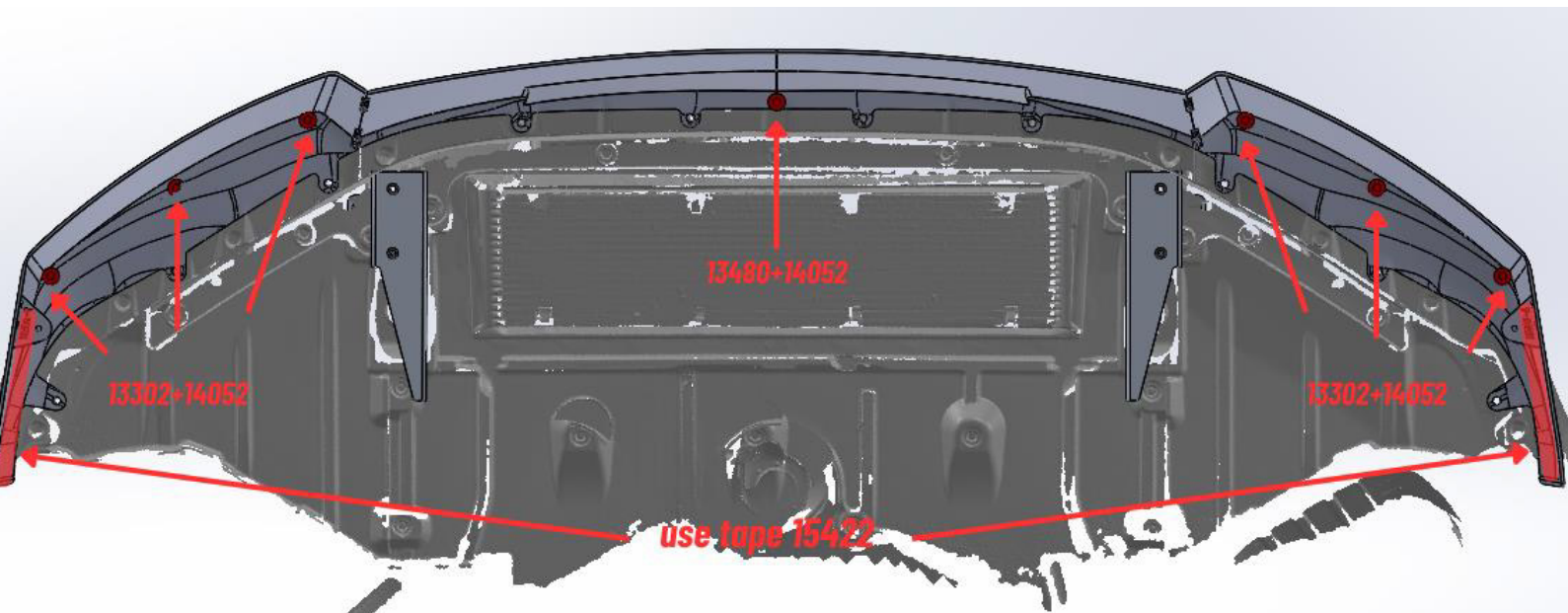
10. then additionally fix the lip with the body screws and use the adhesive tape as marked

requires: 6x 13302

1x 13480

7x 14052

2x 10cm 15422

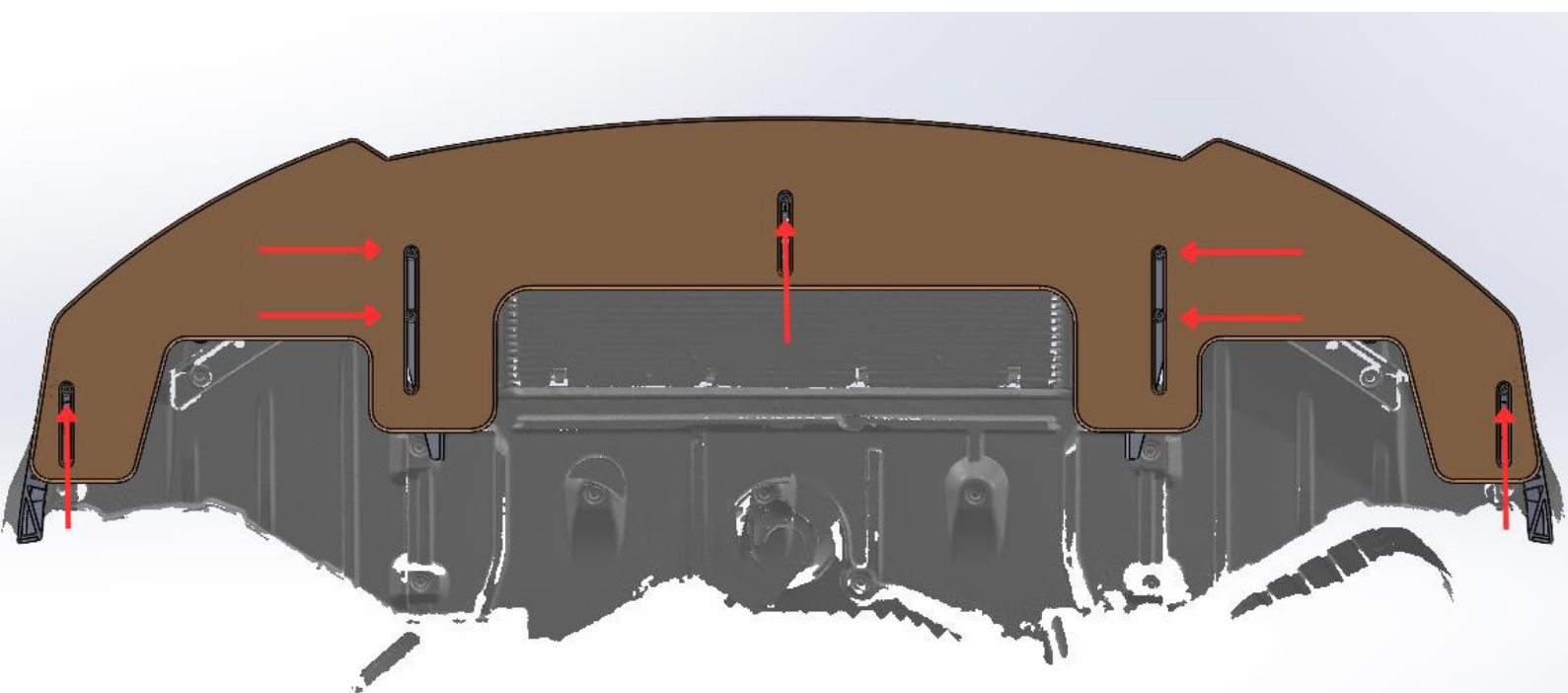


11. adjust and screw the splitter board

requires: 1x 15346

7x 15364

7x 15362





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