

SPEED Chassis Mounted Splitter

Installation instructions







GERMAN ENGINEERING

Scope of delivery

	<i>Item number</i>	<i>Quantity</i>	<i>Designation</i>
	15351	1	BMW M4 F82 splitter board
	15354	1	Lip BMW M4 F82
	14950	1	Splitter holder BMW M4 F82 L
	14951	1	Splitter holder BMW M4 F82 R
	15364	7	Countersunk screws M 6x25 mm
	15362	7	M6 rosette washer
	13302	12	Hexagon head sheet metal screws 5.5x13 mm DIN 7976

Scope of delivery

	<i>Item number</i>	<i>Quantity</i>	<i>Designation</i>
	13480	1	Hexagon head sheet metal screws 5.5x22 mm DIN 7976
	14052	13	Washers 1.25 mm 6.4 x 20
	15423	10	Sheet metal nuts stainless steel A2 M6
	13266	10	Pan head screws with collar ISO 7380-2 M6

The installation

1. remove the underbody paneling on the left and right side.

→ important, the OEM screws are reused, so please keep them

2. make cut-outs in the necessary places on the underbody protection and shorten the rubber lip

3. remove the underride guard with a drill



4. remove the tab from the center underbody protection onm both sides

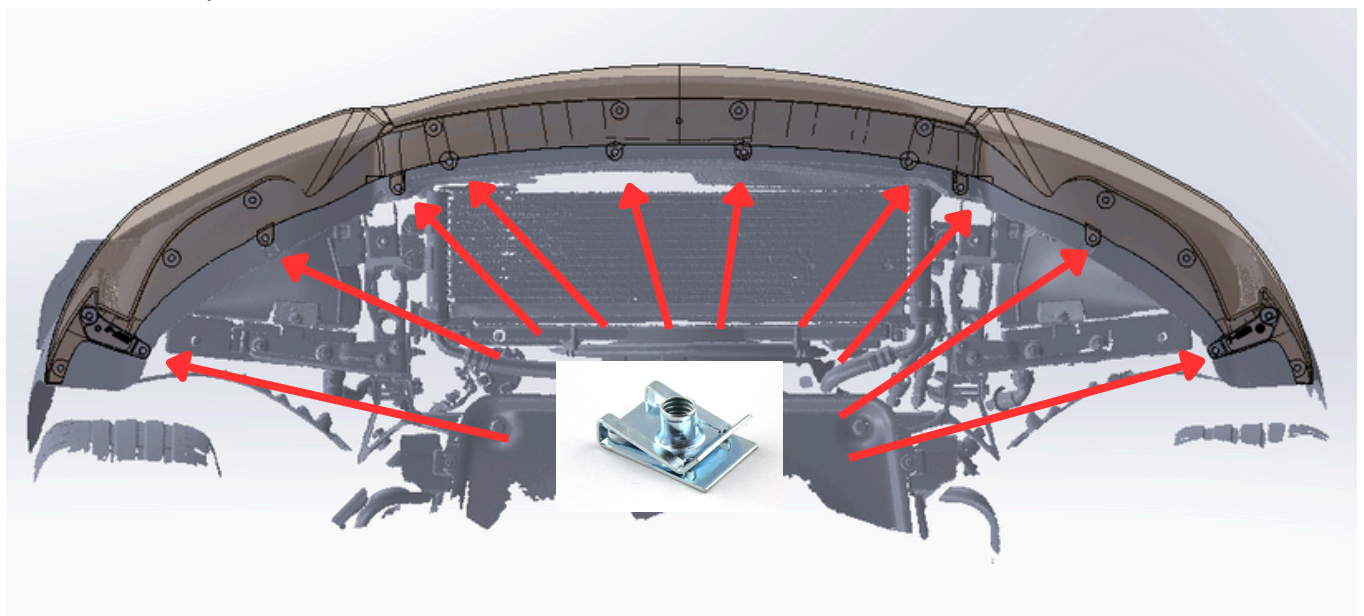


5. remove screws for splitter holder



6. for additional strength, the clips for body screws can be replaced with the supplied Sheet metal nuts at the underbody panel. The middle cover must be removed for this

requires: 10x 15423

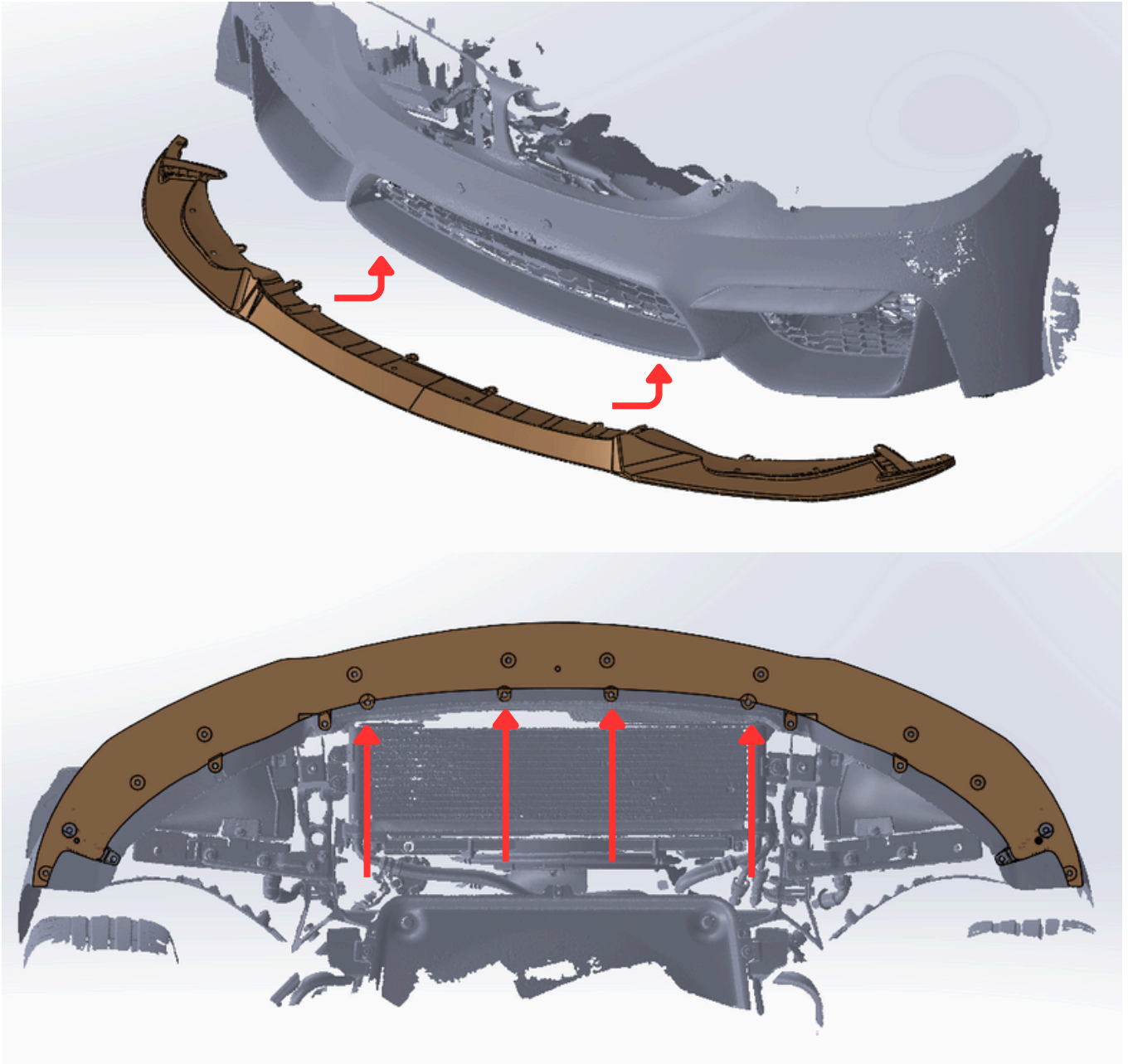


7. reinstall the middle underbody protection

8. put the carbon lip on the bumper and use the OEM screws and M6 screws to attach it in the middle

requires : 1x 15354

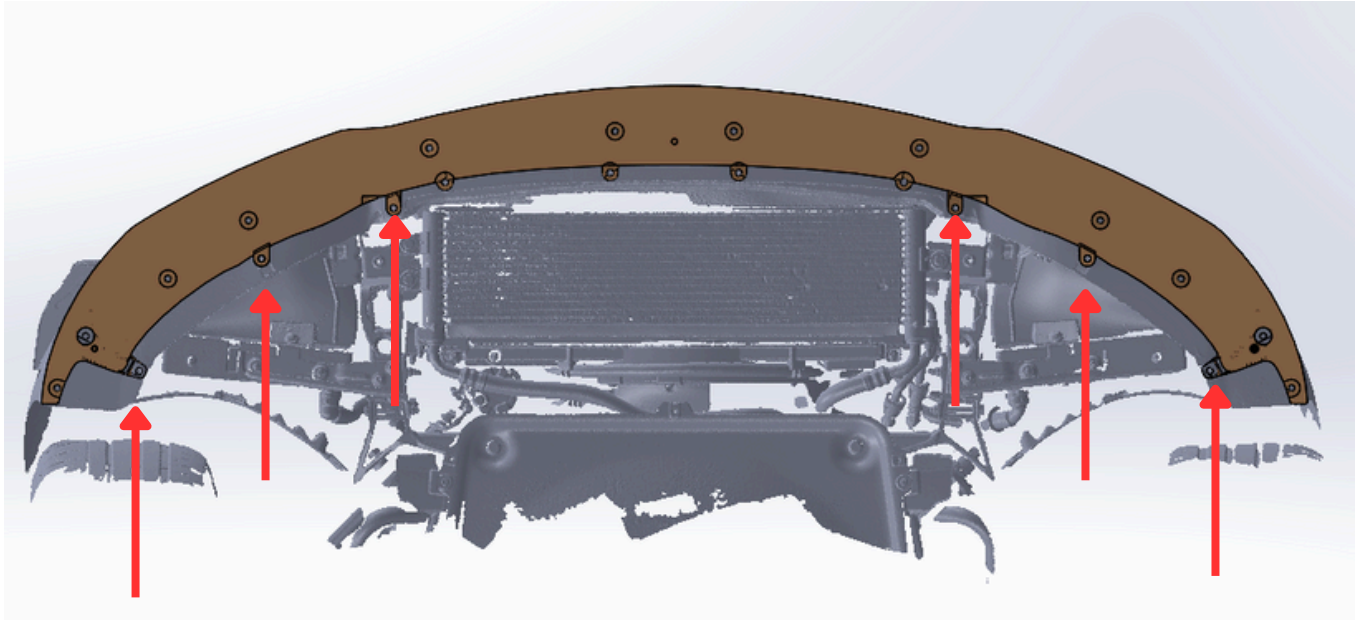
4x 13266



9. reinstall the underbody protection on the left and right side

10. screw the carbon lip with the remaining screws

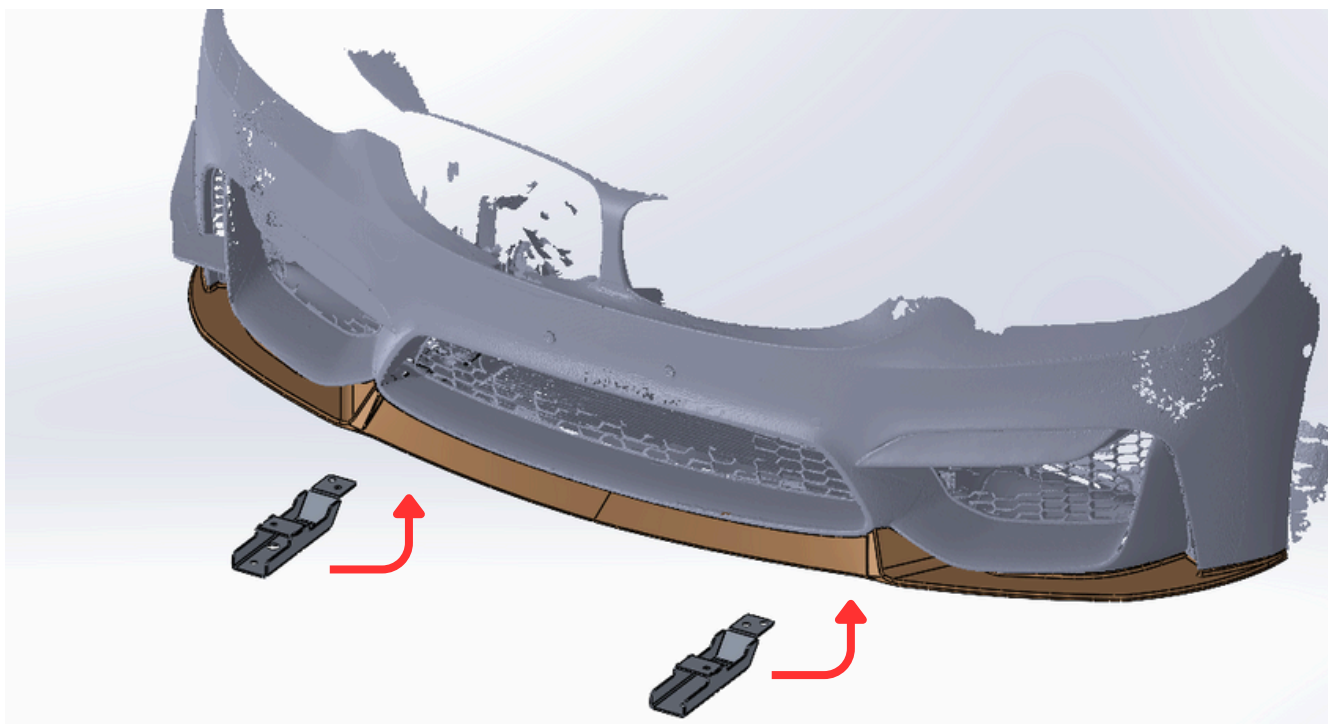
requires: 6x 13266

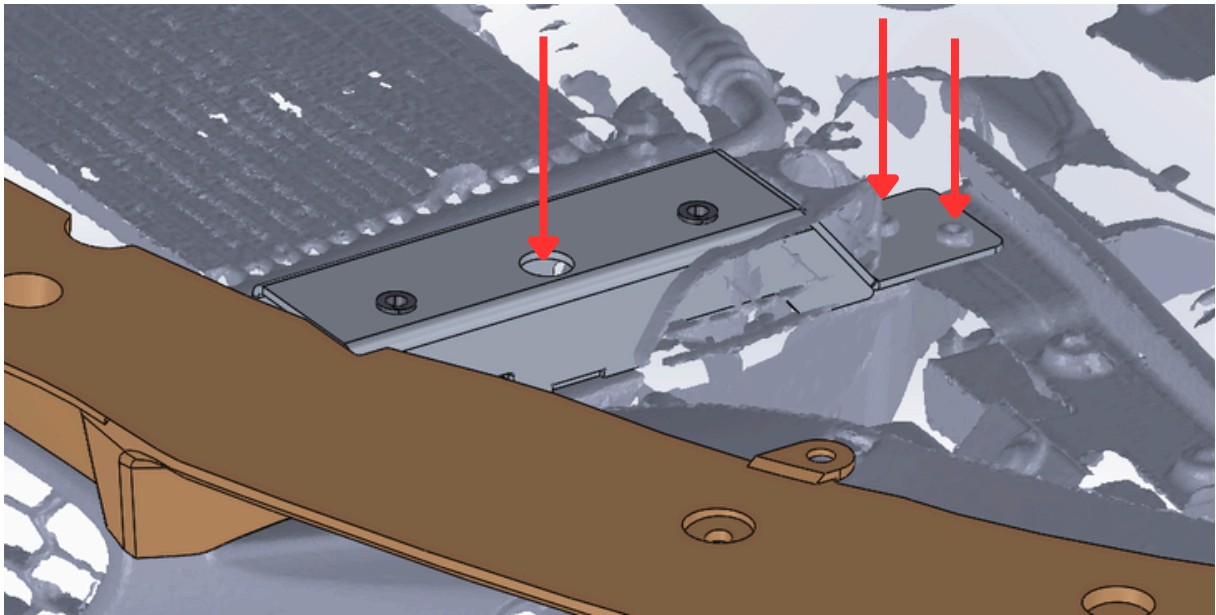


11. fasten the splitter holder at the position shown

requires : 1x 14951

OEM screws



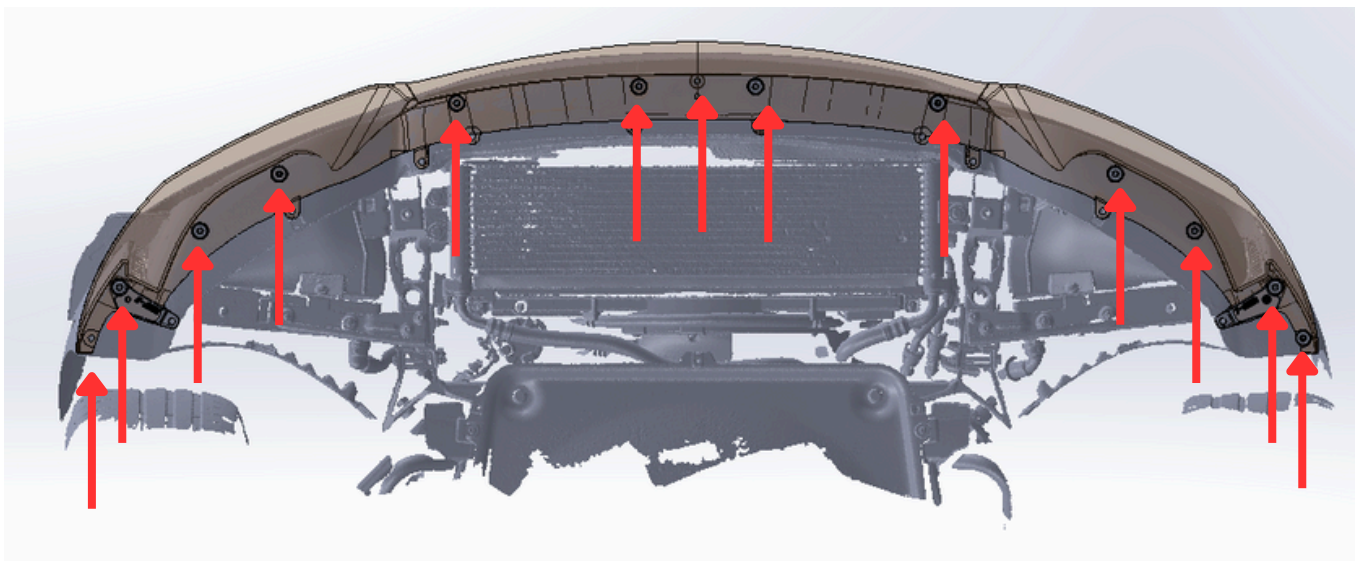


12. repeat step 9 on the other side

requires: 1x 14950
OEM screws

13. then additionally fix the lip with the body screws

requires: 12x 13302
1x 13480
13x 14052

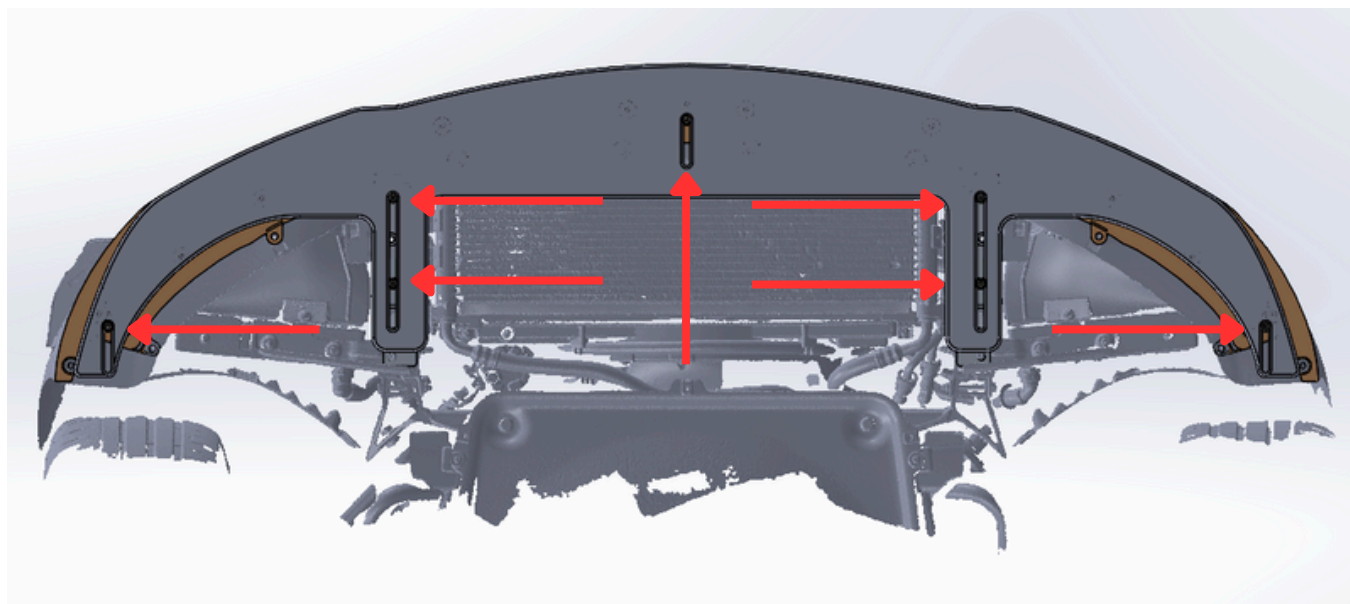


14. adjust and screw the splitter board

requires: 1x 15351

7x 15364

7x 15362





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