

SPEED Chassis Mounted Splitter





Installation instructions



Scope of delivery

| | <i>Item number</i> | <i>Quantity</i> | <i>Designation</i> |
|---|--------------------|-----------------|--|
|  | 15351 | 1 | BMW M2 F87 splitter board |
|  | 15352 | 1 | Lip BMW M2 F87 |
|  | 14950 | 1 | Splitter holder BMW M2 F87 L |
|  | 14951 | 1 | Splitter holder BMW M2 F87 R |
|  | 15364 | 7 | Countersunk screws M 6x25 mm |
|  | 15362 | 7 | M6 rosette washer |
|  | 13302 | 10 | Hexagon head sheet metal screws 5.5x13 mm DIN 7976 |

Scope of delivery

| | <i>Item number</i> | <i>Quantity</i> | <i>Designation</i> |
|---|--------------------|-----------------|--|
|  | 13480 | 1 | Hexagon head sheet metal screws 5.5x22 mm DIN 7976 |
|  | 14052 | 11 | Washers 1.25 mm 6.4 x 20 |
|  | 15423 | 8 | Sheet metal nuts stainless steel A2 M6 |
|  | 13266 | 8 | Pan head screws with collar ISO 7380-2 M6 |

The installation

1. Remove the underbody paneling

→ important, the OEM screws are reused, so please keep them

2. make cut-outs in the necessary places on the underbody protection and shorten the rubber lip

3. remove the underride guard with a drill



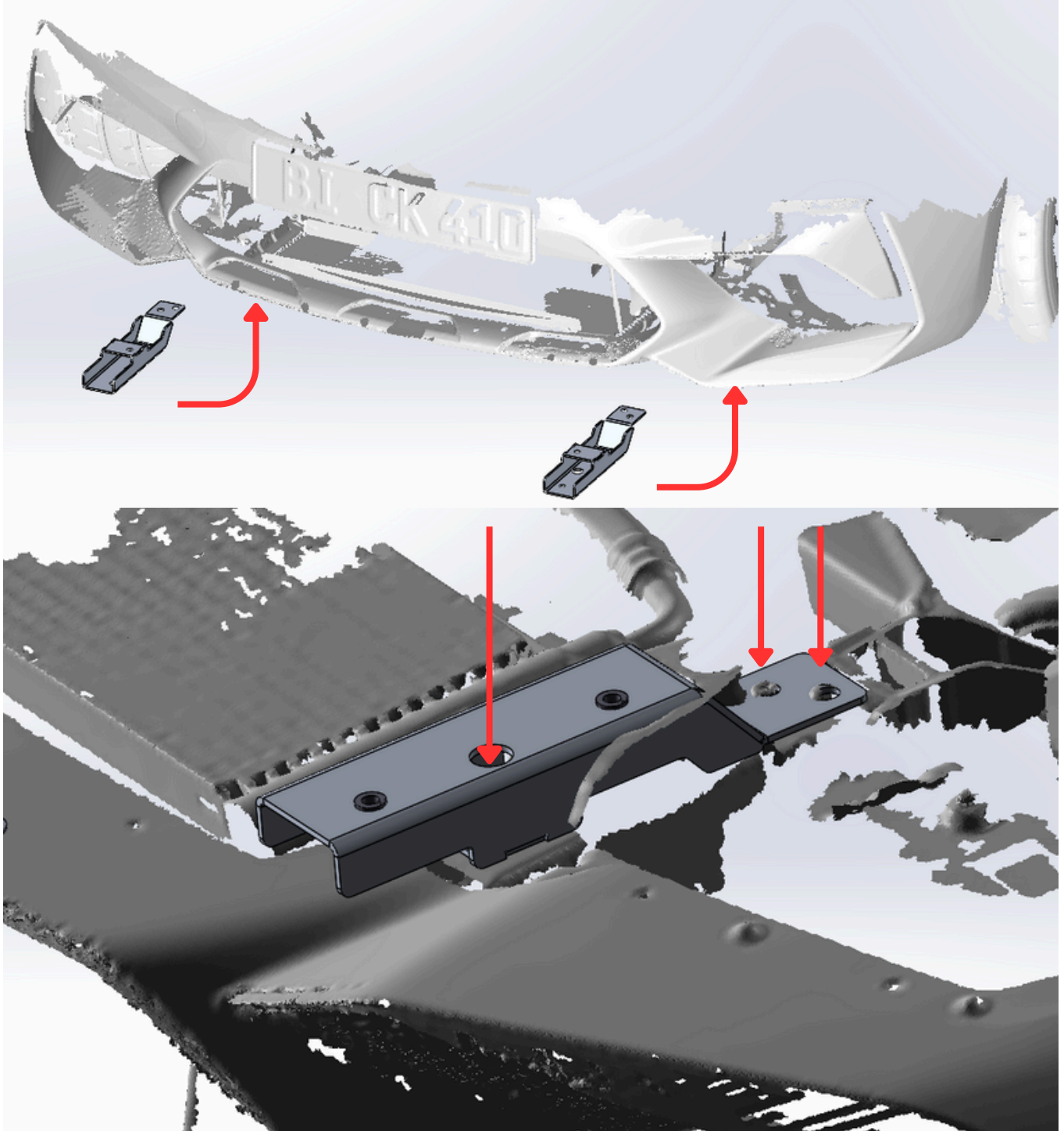
4. remove screws for splitter holder



5. fasten the splitter holder at the position shown

requires : 1x 14951

OEM screws



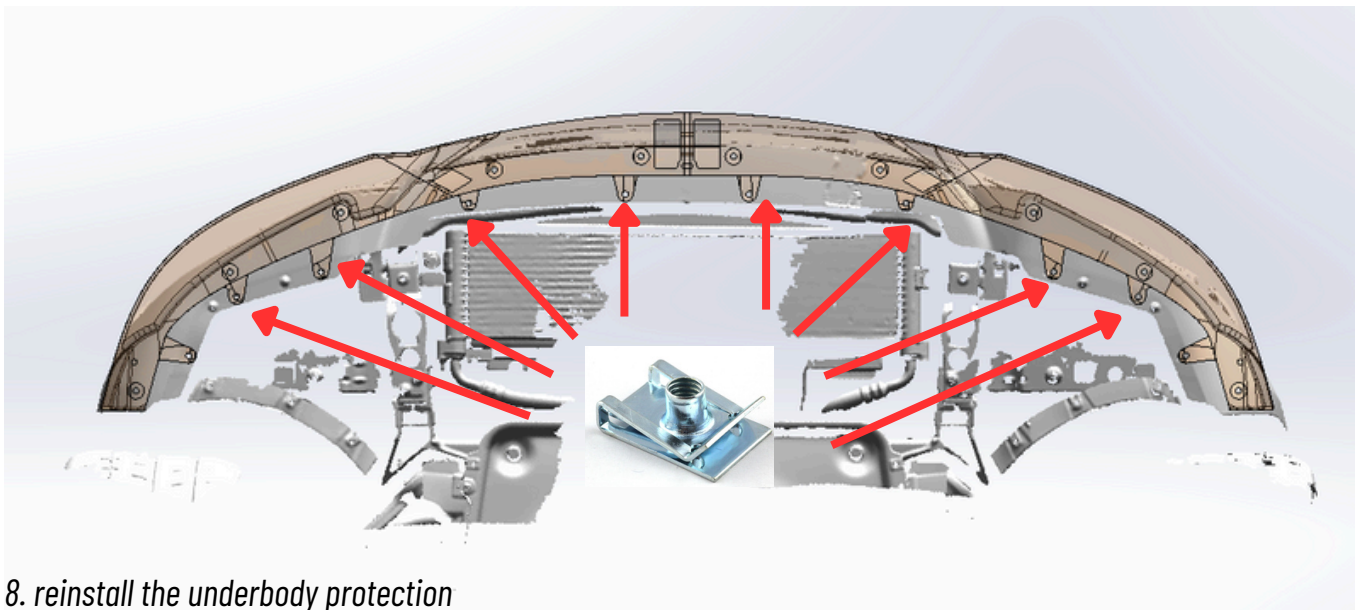
6. repeat step 3-5 on the other side

requires: 1x 14950

OEM screws

7. for additional strength, the clips for body screws can be replaced with the supplied Sheet metal nuts at the underbody panel

requires: 8x 15423



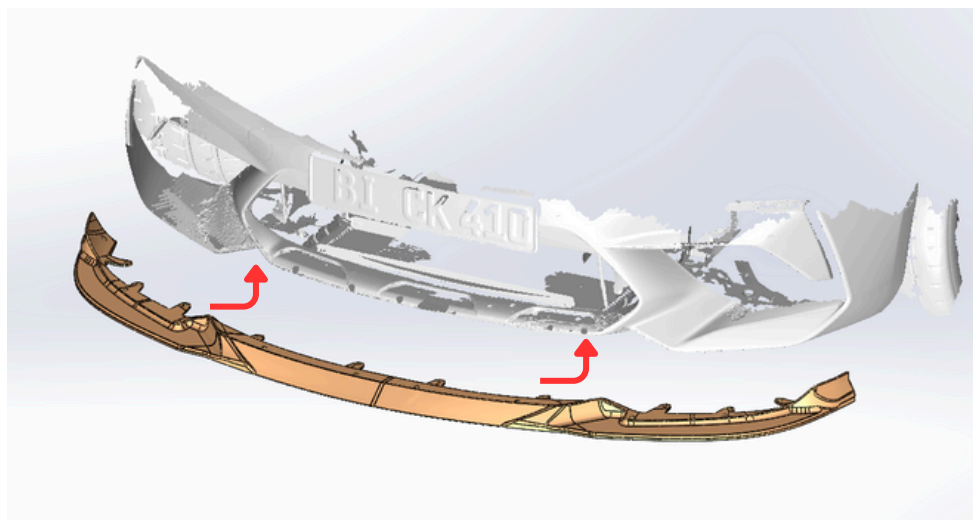
8. reinstall the underbody protection

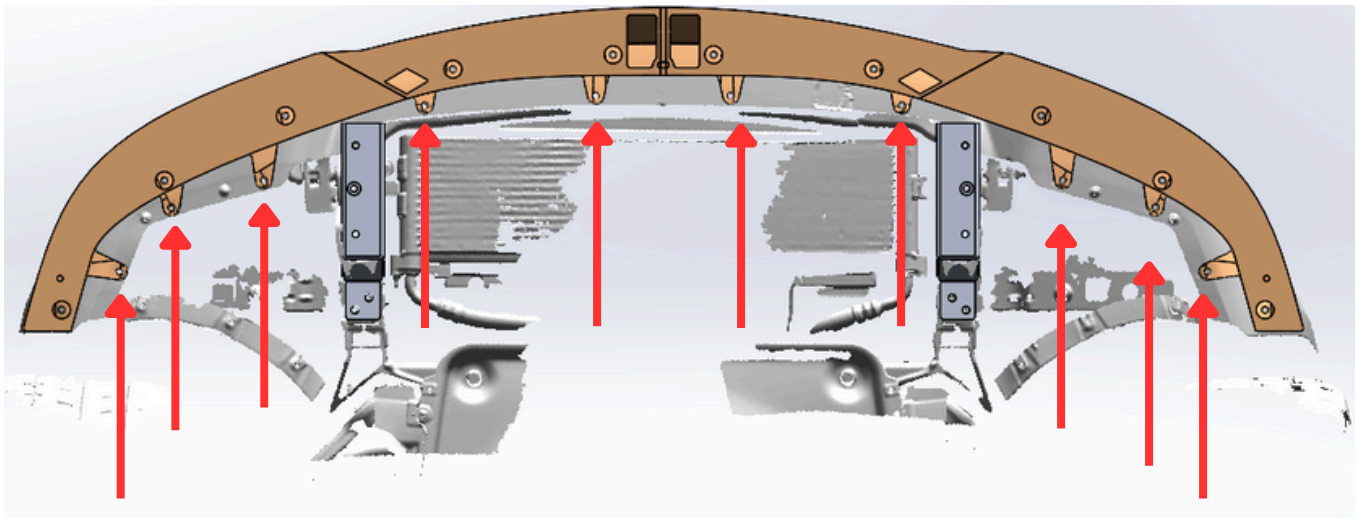
9. put the carbon lip on the bumper and use the OEM screws and M6 screws to attach it

requires : 1x 15352

8x 13266

OEM screws



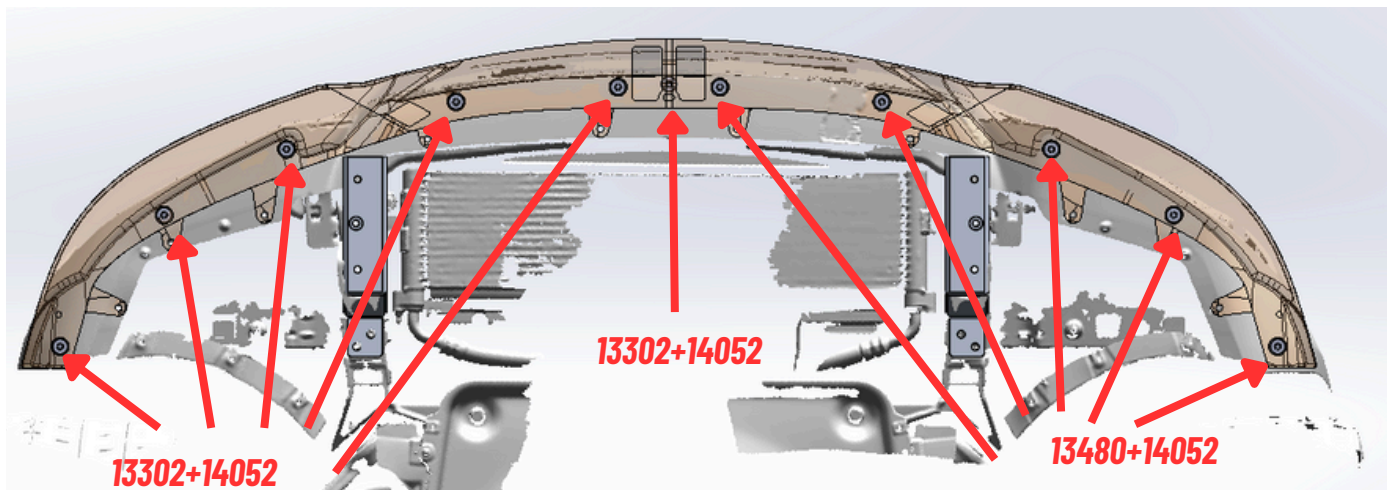


10. then additionally fix the lip with the body screws

requires: 10x 13302

1x 13480

11x 14052

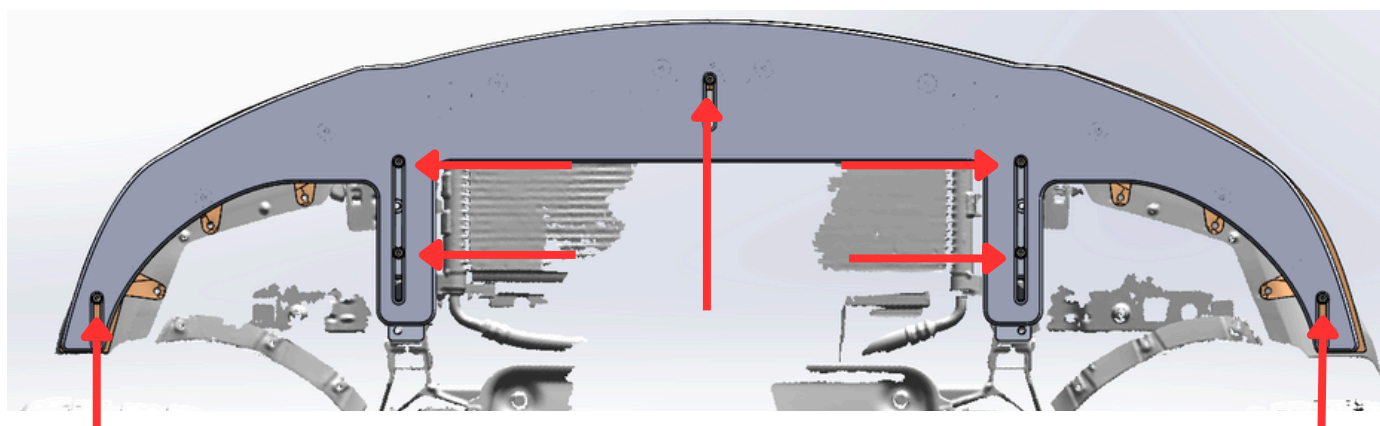


11. adjust and screw the splitter board

requires: 1x 15351

7x 15364

7x 15362





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